



Make better connections!

Assembly of DKO swivel nut fittings



- Final assembly of swivel nut fittings must be made in appropriate fitting



- **Attention!** Stainless steel threads must be lubricated (ABF grease)



- Screw on nut by hand until handtight



- Then tighten fitting firmly by 1/4 turn (1 1/2 flats)

Assembly of factory pre-assembled standpipe fittings



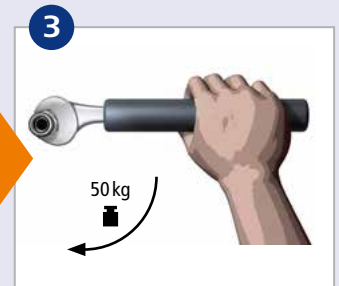
- For all fittings delivered pre-assembled from the factory the final assembly need to be performed in the appropriate fitting body



- **Attention!** stainless steel threads must be lubricated (ABF grease)



- Assemble fitting until wrench tight (without spanner extension)
Attention! Mark position of nut



- Then tighten fitting firmly by 1/2 turn (3 flats)
- Recommended to use spanner extension for sizes >20mm (stainless <20mm)

Size	Spanner length H (for carbon steel) mm
18-L 16-S	300
22-L	400
28-L 20-S	500
35-L 25-S	900
42-L 30-S	1200
38-S	1500