



Make better connections!

Instructions for checking assembly tools

VOMO tools for manual pre-assembly in vice as well as tools for machine dependant pre-assembly

- Use of damaged, worn or non-suitable tooling may result in fitting failure or machine damage
- Tools must be inspected regularly, at least after 50 assemblies
- Replace warn tools immidiately
- Tools must be kept clean and lubricated

Visual inspection without cone gauge:







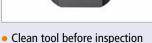


- Clean tool before inspection
- Visual inspection Cone must be free of wear, damage or cracks
- · Check for deformation of geometry
- Check O.D. • Widening is not acceptable

Inspection with cone gauge:

Cone gauges should be supplied by the machine and tool manufacturer





- Visual Inspection
- Cone must be free of wear,



 Check for deformation of geometry



- Check O.D.
- Widening is not acceptable